



**LITLED DAVID**<sup>®</sup>  
A **SIGNODE** BRAND

PRODUCTS  
SERVICES  
INTEGRATION  
AUTOMATION



pack



bundle



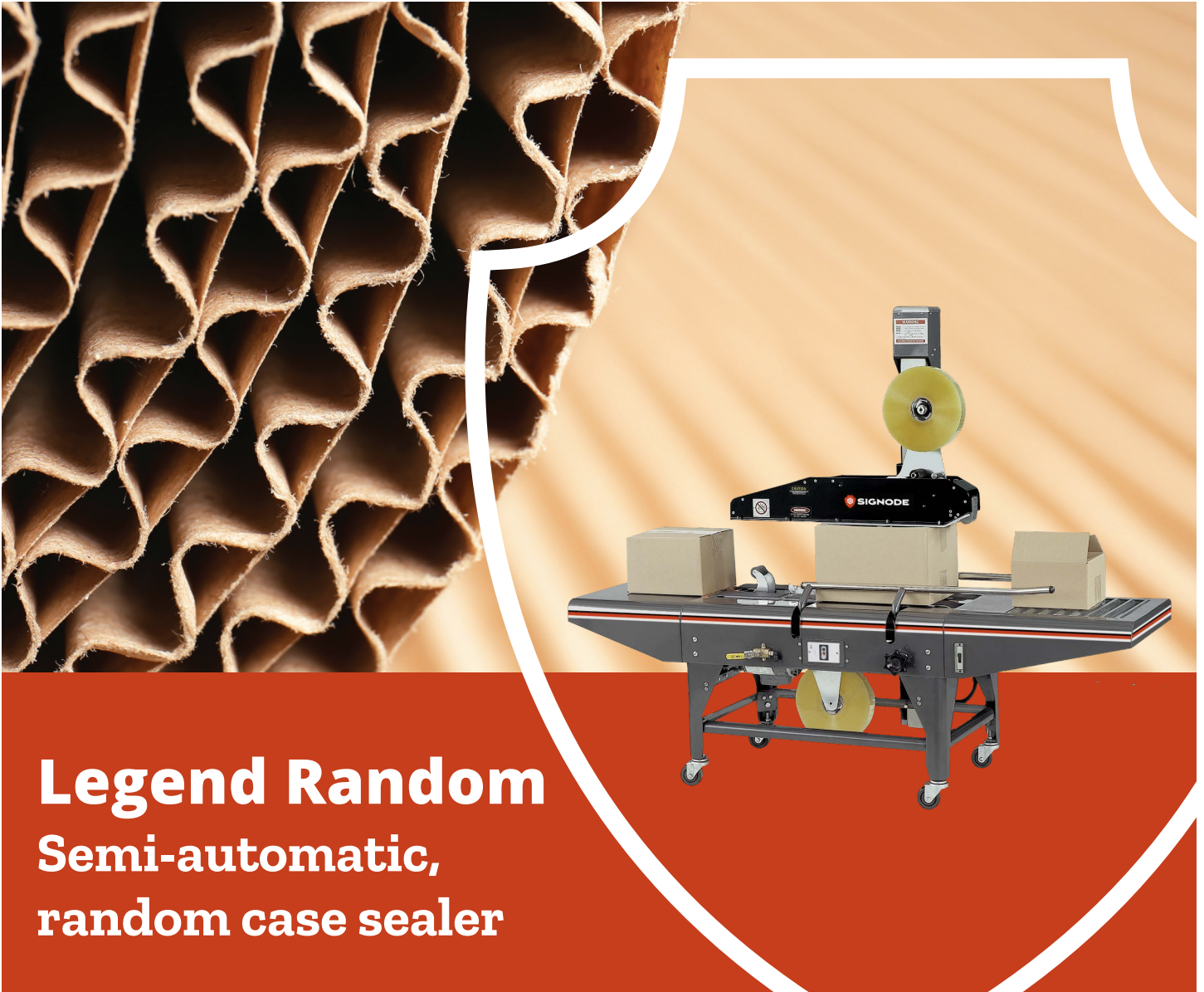
unitize



warehouse



transport



## Legend Random Semi-automatic, random case sealer

### Economical Solution

The versatility you need  
without the added  
cost of speed

### Simplifies Maintenance

Operator friendly self  
tensioning belt systems  
require no manual  
adjustments and reduce  
wear

### Production Versatility

Expansive case range with  
simple height and width  
adjustments

### Robust Design

7 Gauge steel mast and  
12 Gauge welded steel head  
and structural platform



# Legend Random Semi-automatic, random case sealer



The Legend Random is an operator fed, semi-automatic, random, industrial grade case sealer designed to top and bottom seal corrugated cases.

## Features and benefits

### ■ Performance

- Operator friendly self tensioning belt systems require no manual adjustments which reduces wear.
- Light touch head paddle senses case height
- Light touch roller switch in pack table centers case

### ■ Versatility

- Expansive case range
- Automatic height and width adjustment
- Converts from 50 mm (2") to 76 mm (3") tape in the field
- Head raise switch for easy cartridge access

### ■ Durability

- Designed for 4/7 operations
- Powerful 1/3 HP high efficiency motor drive system
- 7 gauge steel mast
- 12 gauge welded steel head and structural platform
- Stainless steel side rails

### ■ Safety

- Single mast design allows operator clear path in front of machine
- Tape cartridge features patented locking knife guard

## Optional equipment

- Pack table (roller bed-exit)
- Casters
- Increased conveyor height
- 34" high case capability (type II)
- Mirror image
- 3 phase electrics
- Spare parts kit
- 3" wide PST (top & bottom)
- Spare cartridge
- Secondary stop button
- NEMA 12 electrical package
- NEMA 4 wiring-enclosure & switch



## Legend Random Technical Specifications

<b>Power</b>	115 VAC, single phase, 60 cycle Note: Other voltages available Contact Loveshaw for details
<b>Operating Speed</b>	Continuous belt drive; 24.4 meters/min. (80' per minute) - production rate depends on box size and operator dexterity
<b>Air</b>	10 SCFM @ 70 PSI
<b>Case Range with 2" wide CaseLocketST Cartridge</b>	Length: 165 mm (6.5 in) - infinite Width: 114 mm (4.5 in) - 508 mm (20 in) Height: 114 mm (4.5 in) - 610 mm (24 in)
<b>Machine Dimensions</b>	142 cm (55 3/4 in) Length 81 cm (31 15/16 in) Width 145.26 cm (57 3/16 in) Height
<b>Weight</b>	275 lbs. (125kg.), uncrated
<b>Conveyor Height</b>	56.52 cm - 76.84 cm (22 1/4" to 30 1/4") Standard
<b>3-2-1 Limited Warranty</b>	3 Year - Tape Cartridges 2 Year - Complete drive system, motor/ gear reducer 1 Year - All other parts except for wear and moving parts
<b>Closure Material</b>	Pressure sensitive tape



## CaseLocker™ 60 series tape cartridges

- Patented locking knife guard system allows the blade to be exposed only when the rollers are depressed
- Telescoping tape core allows for varying tape core sizes
- Patented tool-less removal of blades and wipe rollers
- Processes weak corrugated
- No lubrication points
- Utilizes link bar and knife arm bearings for added strength

The company reserves the right to make technical alterations without prior notification.  
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